

1 What is claimed is:

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3 1. A method for coating a quartz burner of a HID lamp with a UV-reflecting
4 layer system by alternately applying amorphous thin layers made at least of
5 titanium oxide and silicon oxide having the general stoichiometry TiO_y and SiO_x
6 by means of a PICVD method at high power density and increased substrate
7 temperatures ranging from 100° to 400° C, using small growth rates ranging from
8 1 nm/sec to 100 nm/sec so as to form an interference layer system having a
9 thickness of less than 1200 nm and a minimized UV-active defective spot rate.

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11 2. The method as recited in Claim 1, via which the titanium oxide and silicon
12 oxide layers having the stoichiometry TiO_2 and SiO_2 are deposited with a
13 defective spot rate of 0.1% to 1%.

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15 3. The method as recited in Claim 1 or 2, via which a layer system having a
16 thickness of < 1200 nm, preferably < 500 nm, is applied.

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18 4. The method as recited in Claim 2 or 3, via which a layer system composed
19 preferably of fifty alternating individual layers of TiO_2 and SiO_2 with layer
20 thicknesses of between 5 nm and 100 nm is applied.

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22 5. The method as recited in Claim 4, via which the layer thicknesses of the
23 individual layers in the layer system are different, and they are distributed
24 differently.

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26 6. The method as recited in one of the Claims 1 through 5 having a PICVD
27 method, via which a pulsed microwave method with a fundamental frequency of
28 2.45 GHz is used for plasma generation.

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30 7. The method as recited in Claim 6, via which the substrate formed by the
31 quartz burner is maintained at a constant deposition temperature.

1 8. The method as recited in Claim 7, via which an O₂ plasma is run for
 2 substrate heating to maintain a constant temperature, and the temperature is
 3 monitored optically by measuring the substrate surface.

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5 9. The method as recited in Claim 2, one of the Claims 3 through 7 and
 6 Claim 7, via which the process parameters for the PICVD method for applying
 7 the alternating TiO₂/SiO₂ layers at a constant substrate temperature due to O₂
 8 plasma substrate heating are selected as follows:

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Parameter	Substrate heating, O ₂ plasma	Layers (TiO ₂ /SiO ₂)
Process pressure (mbar)	0.2	0.1 – 0.5
Total mass flow (sccm)	100	100 – 500
Precursor concentration	-	0.1 – 5%
MW power (%)	70	30 – 60
Pulse duration (ms)	1 – 2	0.1 - 2.5
Pulse pause (ms)	2 – 4	10 – 300
Constant temperature (° C)	350	350

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11 10. The method as recited in one of the Claims 1 through 9, via which the
 12 quartz burner is coated in the inside of its jacket.

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14 11. The method as recited in one of the Claims 1 through 10, via which the
 15 quartz burner is coated on the outside of its jacket.

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17 12. The method as recited in Claim 5 and one of the following claims, via
 18 which constant deposition rates are run, and the measurement of the layer
 19 thicknesses is carried out by counting the microwave pulses.